














Date: Tuesday, 11/09/2007 1:51:00 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BELT GUIDE
<b>Job Number</b>	: 34559	<b>Part Number</b>	: D36403
<b>Estimate Number</b>	: 13016	<b>Drawing Number</b>	: D3640 UNDER REVIEW
<b>P.O. Number</b>	:	<b>Project Number</b>	: N/A
<b>This Issue</b>	: 11/09/2007 <b>S.O. No.</b> :	<b>Drawing Revision</b>	: U/R
<b>Prsht Rev.</b>	: NC	<b>Material</b>	:
<b>First Issue</b>	: // <b>Type</b> : MACHINED PARTS	<b>Due Date</b>	: 18/09/2007 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Previous Run</b>	:		
<b>Written By</b>	: <u>W</u>		
<b>Checked &amp; Approved By</b>	: <u>W</u>		
<b>Comment</b>	: Est Rev:A New Issue 07-01-15 JLM		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	MDELRLNB075X1250	Delrin Bar	
		<b>POSITIVE RECALL</b> EFFECTIVE <u>W</u> AUTH <u>W</u> RELEASED <u>W</u> DATE <u>07/09/13</u>	 
Comment: Qty.: 0.4200 f(s)/Unit Total: 8.4000 f(s) Black Delrin Bar 1.250" X .750" BATCH: <u>1714535</u>			
2.0	BAND SAW	BAND SAW	
			
Comment: Cut blank 3.8" long <u>W</u> <u>07/09/13</u> 20			
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
			
Comment: HAAS CNC VERTICAL MACHINING #1 1- Mill as per Folio FA670 & Dwg D3640 Rev: <u>A</u> 2-Deburr and Blend rad intersection with deburring tool. <u>JL/W</u> <u>07/09/13</u>			
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>JL/W</u> <u>07/09/13</u>			
5.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <u>JL</u> <u>07/07/14</u> 20			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT GUIDE

Job Number: 34559

Part Number: D36403

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7/10/15 (20X) SP

ENGINEERING  
APPROVAL

07.09.14

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

POSITIVE RECALL

07.10.16  
07.10.16

Job Completion



EFFECTIVE 07.10.11 AUTH U

RELEASED U DATE 07.10.15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

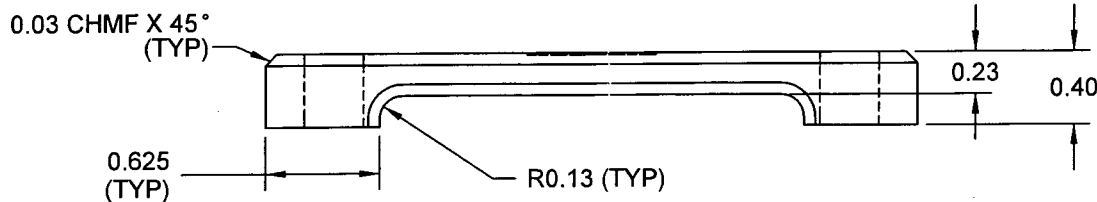
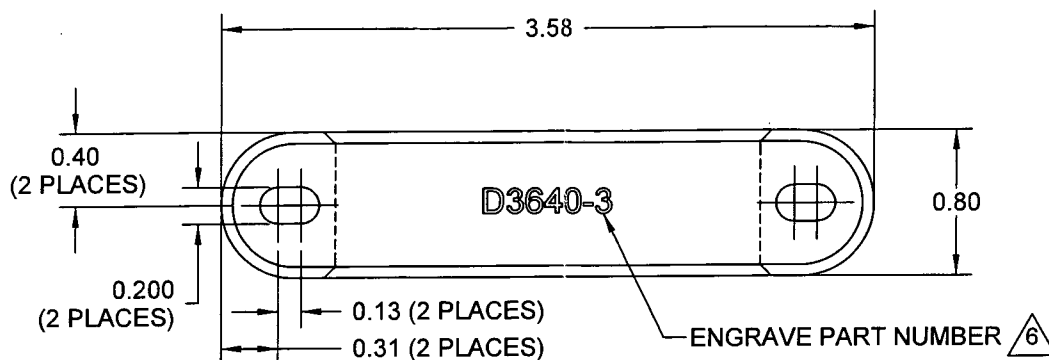
**NOTE:** Date & initial all entries

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3

2

1

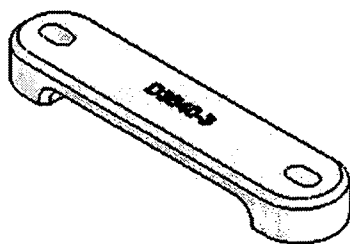


**D3640-3 BELT GUIDE**  
(WAS GENEVA P/N G10605-2)

07-09.07 16

**PRELIMINARY ISSUE**

07-09.07 16



A	NEW ISSUE; REPLACES G10605	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	13	DRAWING NO.	REV. A
MFG. APPR.	13	D3640	SHEET 1 OF 1
APPROVED	14	TITLE	SCALE
DE APPR.		BELT GUIDE	1:1
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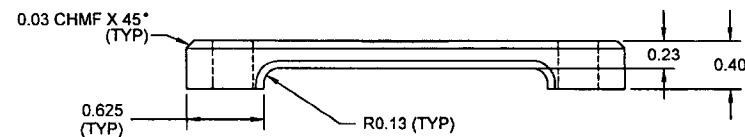
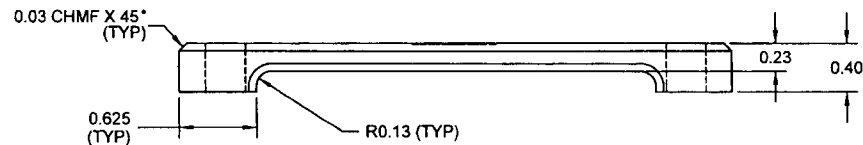
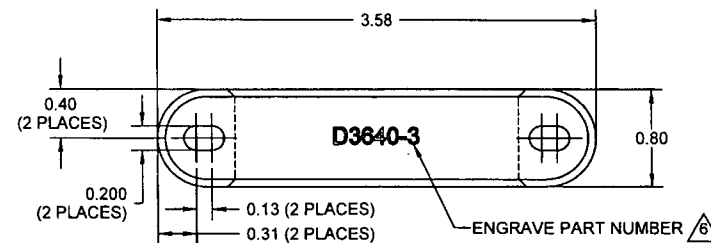
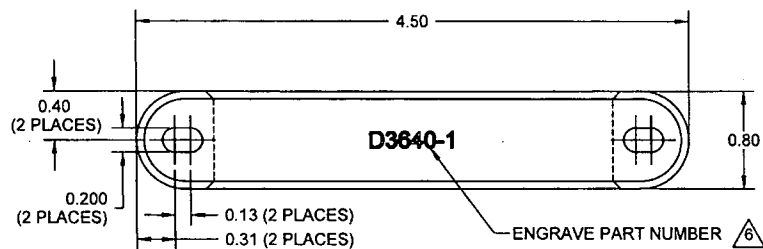
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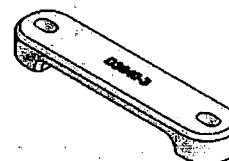


**D3640-1 BELT GUIDE**  
(WAS GENEVA P/N G10605-1)

**D3640-3 BELT GUIDE**  
(WAS GENEVA P/N G10605-2)

**REFERENCE ONLY**

**RELEASED**  
07.09.07



- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
  - 7) WEIGHT: 0.03 lbs

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DRAWING NO. <b>D3640</b>	REV. A
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